

ONLINE EVENT Aug 30 - Sept 3 2021

Cognitive Digital Twins for Resilience & Sustainability

Kostas Kalaboukas - Gruppo Maggioli





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The key drivers



Circular Supply Chains

Product modularity, Personalization and circularity by design -Product as a Platform

Source: Harvard Business Review Products to platforms: making the leap, Harvard Business Review, 2016.

Data Driven Supply Chains

Data driven supply chains with a value of \$100 billion in improved operations

Source: World Economic Forum Share to Gain: Unlocking Data Value in Manufacturing, WEF White Paper, Jan 2020

Agility and Localization

Complex, flexible, connected and inter-dependent relationships, where knowledge flows

Source: Deloitte

New Logistics Delivery Models

On-demand and faster deliveries / Cross-border logistics and information sharing

Source: PostEurop PostEurop Market Forum workshop (Ljubljana, Feb 2019 and Split, September 2019) in the context of COG-LO H2020 project

Acceleration of working automation

Increased investments are expected in automation once the coronavirus crisis passes (droids, auto-vehicles, etc.)

Source: Adecco

New Market potentials

Elder people will account for about 51% of urban consumption growth, which is equivalent to more than \$4 trillion" – need for personalized services

Source: McKinsey

Cognitive Digital Twins for Sustainable Supply chains





A dynamic, living system of "digital twins" with cognition capabilities representing all **assets**, **operations** and **actors** involved



Interconnected CDTs at intra- and inter- factory (supply chain)



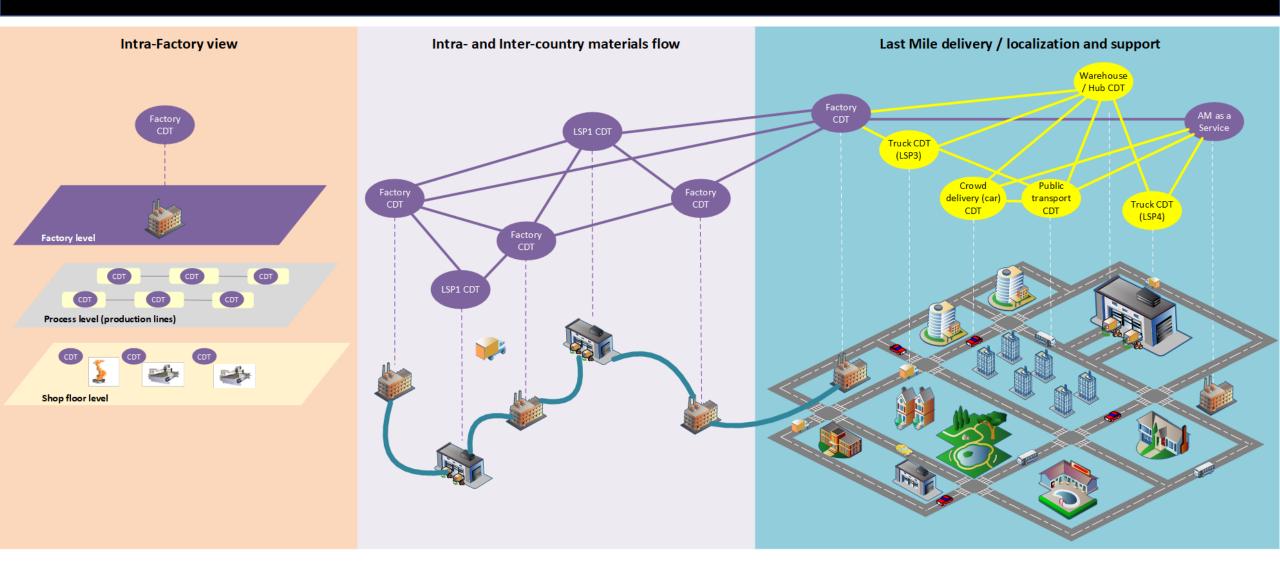
Different levels of cognition (from basic understanding to autonomous decision making and actuation)



Aligning cognition at all levels (edge/fog/cloud)

Supply Chain as a network of interconnected CDTS







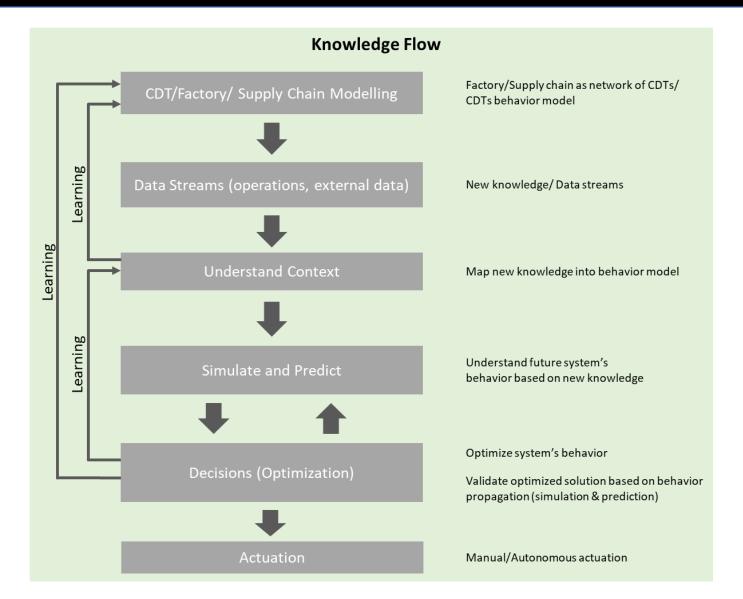
Cognitive Digital Twin Enablers



Source: Kalaboukas, K.; Rožanec, J.; Košmerlj, A.; Kiritsis, D.; Arampatzis, G. Implementation of Cognitive Digital Twins in Connected and Agile Supply Networks - An Operational Model. Appl. Sci. 2021, 11, 4103. https://doi.org/10.3390/app11094103



CDTs and Decision Making



Source: FactLog project <u>www.factlog.eu</u>

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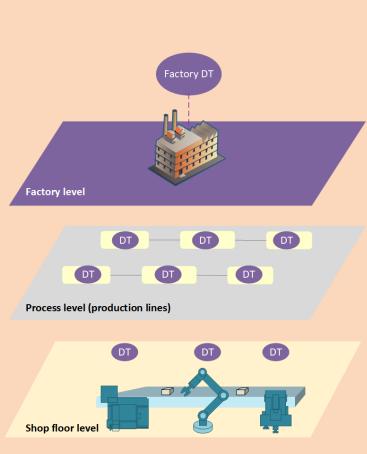
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at shop floor

operation)

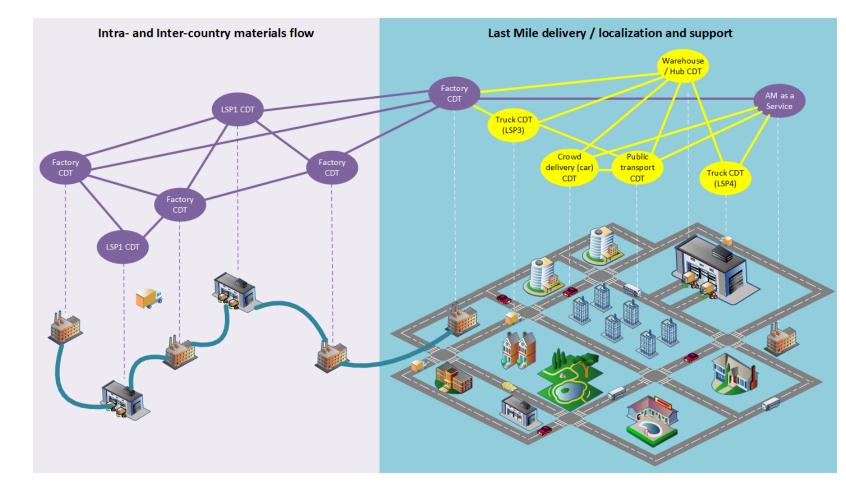
- Human-Machine collaboration: CDTs supporting Operator 5.0 Factory level Energy-aware machines (self identification of optimal model of DT (DT) Self-configurable production lines and machines
- Proactive behavior to risk management (e.g. Hazard analysis) ٠



Supply Chain scenarios

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- Ad-hoc supply chains
- Localization
- Connected circular supply chains
- Improved stakeholders' alignment (monitoring/ events/ risks)
- Merging deliveries/ On the fly collaborations in response to ad-hoc events/requests





Thank you!

Find more:

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www.factolog.eu

This project has received funding from the European Union's Horizon 2020 research and innovation programme under grant agreement No 869951

